

Governing equations: Simulation of LS packed bed reactor

➤ Energy conservation

Heat source term

$$\text{Solid : } \frac{\partial}{\partial t}(\rho_s h_s) = \frac{\partial}{\partial z} \left(\lambda_{axs} \frac{\partial T_s}{\partial z} \right) - \alpha_{sg} \sigma_{sg} (T_s - T_g) + \alpha_{sw} \sigma_{sw} (T_s - T_w) + \underline{N_{LS} \cdot R_{CO_2} \left(\Delta H - \int_{T_g}^{T_s} C_{pg} dT \right)}$$

$$\text{Gas : } \frac{\partial}{\partial t}(\rho_g h_g) + \frac{\partial}{\partial z}(\rho_g u h_g) = \frac{\partial}{\partial z} \left(\lambda_{axg} \frac{\partial T_g}{\partial z} \right) + \alpha_{sg} \sigma_{sg} (T_s - T_g) + \alpha_{gw} \sigma_{gw} (T_g - T_w)$$

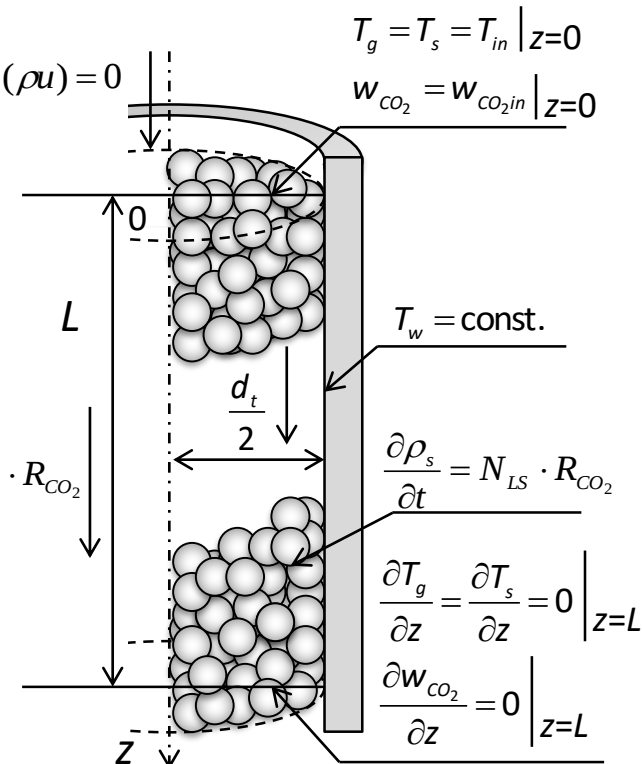
✓ Heat transfer^{[3] [4]}

$$Nu_{sg} = 0.633 \cdot Pr^{*1/3} \frac{d_p}{d_t} \cdot 0.761 Re_p^{0.658}$$

$$\alpha_{sw} = \frac{2.12 \lambda_s}{d_p}, \quad Nu_{gw} = 0.6 Pr^{1/3} Re^{1/2}$$

d_p : Particle diameter = 5mm
 d_t : Reactor diameter = 23mm

$$\frac{\partial \rho_g}{\partial t} + \frac{\partial}{\partial z}(\rho u) = -N_{LS} \cdot R_{CO_2}$$



➤ CO₂ conservation

$$\frac{\partial}{\partial t}(\rho_g w_{CO_2}) + \frac{\partial}{\partial z}(\rho_g u w_{CO_2}) = \frac{\partial}{\partial z} \left(\rho_g D_{ax} \frac{\partial w_{CO_2}}{\partial z} \right) - N_{LS} \cdot R_{CO_2}$$

[3] 稲葉英男, 福田武幸, 日本機械学会論文集, 51-470, B(1985) [4] Anthony G. Dixon, AIChE Journal, 25[4](1979), pp. 663-676